ABSTRACT OF THE DISCLOSURE

A method and apparatus of removing flash from a brick is disclosed. The method includes the steps: a) moving a rod through the hole; and b) directing a pressurized fluid from the rod into the hole as the rod moves into and out of the hole. The apparatus includes a clamp and a tube which are connected to the frame. The clamp secures the brick. The tube is configured to move through the brick hole and retract back to its starting position while a pressurized fluid is directed into the hole from a distal end of the tube.